



Full Dimensional Inspection Report

产品全尺寸检测报告

Supplier Name 供货商名称: Shenzhen Rapid Direct Industrial Technology Co., Ltd Production Date 生产日期: 2020/3/15
 Supplier Code 供货商代码: _____ Inspection Date 检查日期: 2020/3/20
 Part Number 料号: _____ Inspection Fixture 检查夹具: _____
 Part Name 品名: _____ Inspection Tool(s) 检查模具: _____
 Model 机种: _____ Production Process 生产过程: _____

Feature Class 特征级别		<input checked="" type="checkbox"/> MEETS REQ 满足需求	<input type="checkbox"/> NEEDS IMPROVEMENT 需要改善
<input checked="" type="checkbox"/> Fit/Function 合乎要求	<input checked="" type="checkbox"/> Regulatory 需要监管	<input checked="" type="checkbox"/> DOES NOT MEET REQ 不符合	<input type="checkbox"/> REWORKED TO MEET REQ 重工
<input checked="" type="checkbox"/> Safety 安全	<input type="checkbox"/> Batch 批处理	APPROVED 批准	CHECKED 检查确认
<input type="checkbox"/> [Pc] Process 过程		ORIGINATOR 发起人	INSPECTOR 检验员
SUPPLIER QC 供货商QC确认			Ryan
DATE (日期)			

Item Number 标号	location 尺寸位置	REQUIREMENT 图统要求	ACCEPTANCE VALUES 接受值			DATA FOR SAMPLE TAGGED AS 样本数据:									Tool 工具	Analysis 分析结果								JUDGEMENT 结论		Corrective Action 纠正措施	Due Date 截止日期		
			MIN	Nom	MAX	1	2	3	4	5	6	7	8	9		X-bar	X-max	X-min	X Shift	%X Shift	R	R %Tol	s	s %R	SUPPLIER 供货商端			CLIENT/FR 客户端	
			Value 下限	Target 标准值	Value 上限																								
1	1	1.824	1.821	1.824	1.827	1.823									CA	1.823	1.823	1.823	-0.001	-33%	0	0%			OK				
2	2	2	1.999	2	2.001	2									CA	2	2	2	0	0%	0	0%			OK				
3	3	11.586	11.584	11.586	11.588	11.584									CA	11.584	11.584	11.584	-0.002	-100%	0	0%			OK				
4	4	0.377	0.375	0.377	0.377	0.376									CA	0.376	0.376	0.376	-0.001	-50%	0	0%			OK				
5	5	0.313	0.308	0.313	0.318	0.311									CA	0.311	0.311	0.311	-0.002	-40%	0	0%			OK				
6																													
7																													
8																													

NOTE:
 ALL SAMPLE DATA SHOULD BE OFF OF PRODUCTION TOOLING USING PRODUCTION PROCESSING (indicate any deviations in Corrective Actions Column)
 注:所有样品数据均应在使用生产加工的生产工具之外(在纠正措施栏中注明任何偏差)

SAMPLING QUANTITIES FOR REPORT RECORDING SHOULD FOLLOW 'AQL STANDARD'
 报告所采取的样品数量需要根据AQL标准进行采取
 CA: 卡尺/Slide Caliper, PP: 投影机/Projector, CMM: 三坐标3-Dmeasuring Machine, HG: 高度规/Height Gauge, MM: 千分尺/Micrometer, MIC: 工具显微镜/Microscope, RG/ R Gauge, PG/ P Gauge